#### **TESTING BASED ON EQUIPMENT / PRODUCT TYPE**

100kN/ 1000kN/ 2000 kN UTM without Extensometer 6-40mm

1000 kN UTM with Video Extensometer 6-40mm

#### CNC / Oxycutter Cutting (According to thickness)

1-4mm	
5-10mm	
11-15mm	
16-20mm	
20-25mm	
26-30mm	
31-34mm	
35-39mm	
40-44mm	
50-54mm	
55-59mm	
60-64mm	
65-69mm	
70-74mm	
75-79mm	
80mm	

Bar bender & rebender

<20 mm >20 mm

Sample Preparation (Iron & Steel) Hot mounting machine Wire Mesh

Mesh-weld shear strength Wire mesh - dimension

Impact Test Machine Impact test (Izod/Charpy) - 1 set (3 nos)

#### **Chemical Element Analysis**

Arc Spark Spectrometer with CRM (Bruker) Arc Spark Spectrometer with CRM (Spectro) ONH Analyzer

<u>Coating</u> Coating thickness tester (magnetic method) Coating mass (gravimetric)

Hardness Tester Brinell Hardness tester Rockwell Macrohardness tester

Vickers Hardness Tester

Digital Microscope (100x) Thickness of skin material Surface Geometry

**<u>Rebar Measuring System</u>** Surface Geometry

Testing Based on Hourly Rate Salt spray chamber (Weisstechnik) Fatigue Test (5 million cycle) 250 kN Hydraulic Fatigue Machine 300 kN Hydraulic Fatigue Machine < 16 mm 20-39 mm

500 kN Resonant Fatigue Machine < 16 mm 20 - 49 mm > 50 mm

Mechanical Splice Properties under low cycle reverse

<u>loading</u> 12 – 49 mm

Load Test

Adjustable Steel Prop

Pin Test & it's support Test on prevention againts unintentional disengagement

Mass & Dimension of Steel

Rebar Mass Per unit length (per first 50kg/m) Rebar Mass Per unit area (per first 50kg/m2) Steel Dimension

**Rebar Bonding Test** 

<u>Hardened Concrete</u> Cube compression test - <50MPa

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#### **TESTING BASED ON EQUIPMENT / PRODUCT TYPE**

Polisher / Grinder

#### Non Destructive Testing

Schmidt Rebound Hammer for Concrete Schmidt Rebound Hammer for Concrete (Digital) Ground Penetrating Radar for Concrete (depth 6 metre) Ultrasonic Pulse Echo Wireless Imaging System for Concrete

Eddy Current Instrument for Steel Tube Digital Ultra Sonic Flaw Detector for Steel XRF Handheld Machine

#### Concrete Lab

Mould (Cube/Cylinder/Beam) Concrete Mixer (248 L)

Concrete Mixer (100 L)

Sieve test

Slump Test Apparatus Compacting Factor Apparatus 3000 kN Concrete Compression Machine 5000 kN Concrete Compression Machine

Oven / Furnace (24 hours)

#### <u>Cement</u>

Compressive strength of cement mortar cube Sample preparation

UV Chamber (per set up to 20 samples) Relaxation test

#### Brick/Block

Dimensions i. Brick

ii. Block Compressive strength i. With capping

ii. Without cappingWater absorption3-days immersionDensity

## Concrete, Cement, Aggregate Fresh concrete

Slump test

Compacting factor Cube preparation Cylinder/beam preparation

## Aggregate

Sieve analysis Water absorption and specific gravity Cube compression test - >50MPa Cube compression test with RFID Cube density (as received) Cylinder compression test Beam flexural test - <450mm Beam flexural test - >450mm

Cylinder tensile splitting test Water absorption test

## Coring of Concrete

Concrete coring through reinforced concrete i. 50 mm diameter ii. 100 mm diameter iii. 150 mm diameter Core specimen density Compressive strength of core sample (trimmed & capped) Compressive strength of core sample (without trimmed & capped)

# Concrete NDT

Surface hardness (12 reading per set) i. Rebound hammer ii. Digital rebound hammer



# Scaffold (MS 1462)

Type of Test	Product Description
Dimension	vertical frame
Dimension	Cross Brace
Dimension	Horizontal Frame
Dimension	Adjustable Base plate / U-Head
Dimension	Catwalk / tread board
Dimension	Joint Pin
Dimension	Arm Lock
Dimension	Global Bracing
Dimension	side protection /Guard rail / Stairway
Dimension	Toe Board

Protection Annex A Coating/ Anne	x B Painted
Coating thickness magnetic Metho or Gravimetric Method (ISO 1461)	d ( ISO 2178 )
Test For Corrosion Resistance BS EN ISO 9227	Vertical Frame
Cross - Cut Test For Adhesion ISO 2409	Vertical Frame

Component test	
Vertical Deflection of Horizontal Tube	Vertical Frame
Compressive Strength of Vertical Tube	Vertical Frame
Compressive Strength	Cross Brace

## <u>Coupler</u>

Slipping force, Fs+A15:EA15:E27	Right angle coupler (RA)
Failure force, F <sub>f</sub>	A / AA

Type of Test	Product Description	
Component test		
Deflection and Bending Test	Catwalk	
Shearing Strength of Clamp/Hook	Catwalk	
Proof Load Test	Adjustable Jack Base/ U-Head	
Load Test on Cross Brace pins of a Vertical Frame	Vertical Frame Coupling pin	
Structure Test		
Load Test 3 bay x 3 lift	1 system frame scaffold	
Load Test 1 bay x 3 lift	1 system frame scaffold	
Tube scaffold and coupler		
Chemical Test	Tube	
Tensile Test	Tube	
Straightness		
Dimension, Mass & Tolerance	Tube	
Flattening Test	Tube	
Dimensional Insection Bare Tube	Tube	
Coating Galvanizing EN 10240 Quality B2/ EN 1461 Table 2	Tube	
Coating Painted/Coating EN ISO 2409 Table 1 tested ISO &253	Tube	
Tensile	steel tubes (with nominal diameter 48.3mm)	
Coating thickness	ledger, transom, standard, bracing	

Type of Test	Product Description
Pull apart force, Fp	
Indentation	
Slipping force, Fs	
Failure force, F <sub>f</sub>	Right angle coupler (RA)
Pull apart force, $F_p$	B / BB
Indentation	
Slipping force, Fs	Swivel coupler (SW)
Failure force, F <sub>f</sub>	A / B
Indentation	
Slipping force, Fs	Swivel coupler (SW)
Failure force, F <sub>f</sub>	A / B
Indentation	
Slipping force, Fs	Sleeve coupler A
Slipping force, Fs	Sleeve coupler B

Modular Scaffold	
Dimension	Stairways
Dimension	Headroom and system width
Chemical	Steel tube
Tensile	steel tubes (other than 48.3 diameter mm)
Dimension	steel tubes (other than 48.3 diameter mm) * used same sample as tensile test
Dimension	steel tubes (with nominal diameter 48.3mm) ledger, transom, standard, bracing *used same sample as tensile test

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Type of Test	Product Description
Structure & Component Test	
Load Test	Jack Base
Load Test	U Head
Load Test	Stairways
Downward Loading	Side Protection
Horizontal Loading	Side Protection
Upward Loading	Side Protection
Concentrated Load (500x500)	Platform
Concentrated Load (200x200)	Platform
Uniformly Distributed Load	Platform
Drop Test (Shear)	Platform And Their Supports
Drop Test (Moment)	Platform And Their Supports
Elastic Buckling Load Factor	Typical 3x3 System
Shoring System	
Tensile	Steel Tube
Chemical	Steel Tube
Global Test	Low Tower
Global Test	High Tower
Load Test	Jack Base
Load Test	



## Railway Infrastructure (Products: Precast Concrete Railway Sleepers, Composite Sleepers, Bearers and Rail Track)

Bending Moment Test on Sleepers (Negative/Positive) Bending Moment Test on Rail Seat (Negative/Positive) Dynamic Load Test on Rail Seat Fatigue Test on Rail Seat Insert Pull Out Test Bend Test on Rail Track Chemical Composition Test Hardness Test Dynamic/Fatigue Test

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